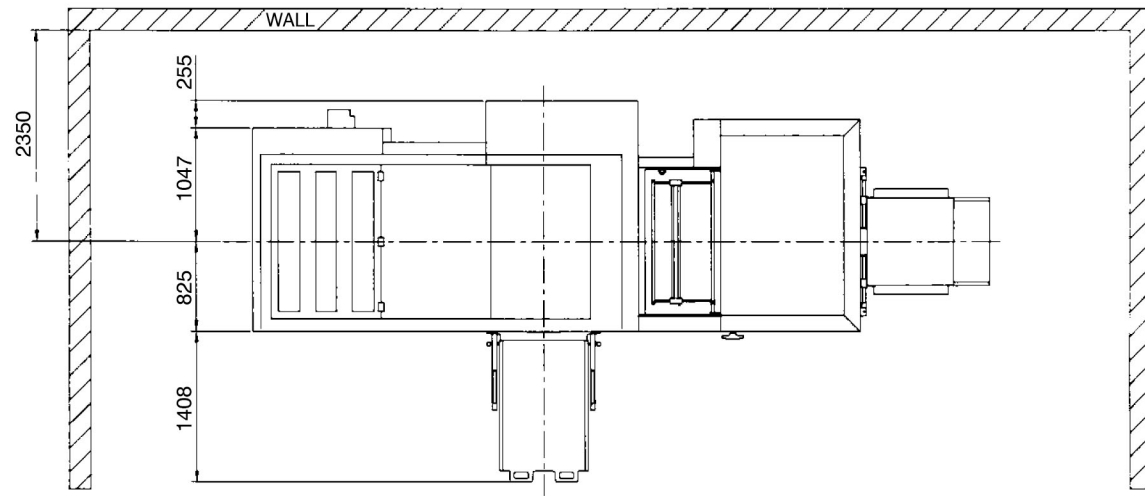
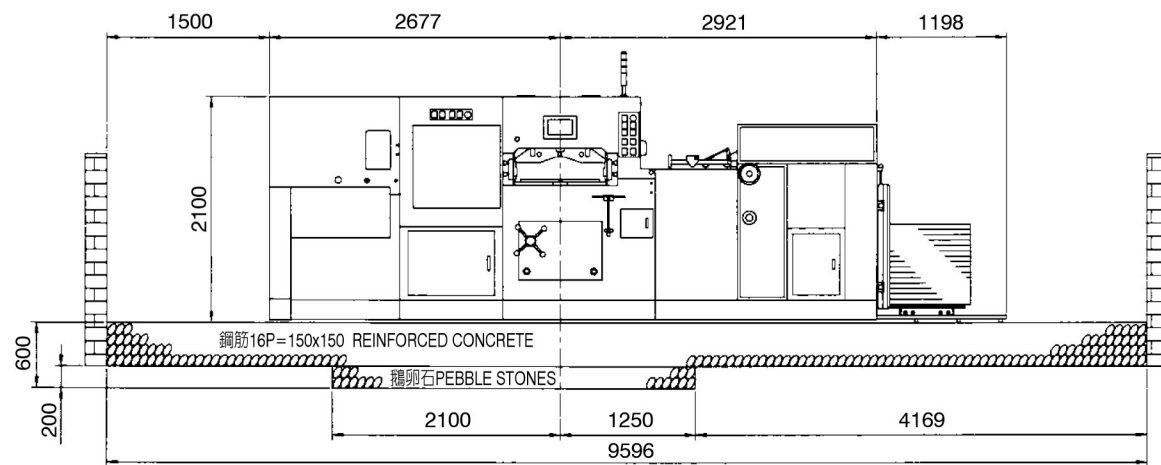


Dimensions



Floor Plan



Specifications

ITEM 項目	MODEL 型號	LS-1050SF
Thickness of paperboard	用紙厚度	0.1 mm ~ 2 mm
Maximum sheet size	最大用紙厚度	1050 x 750 mm
Minimum sheet size	最小用紙尺寸	540 x 360 mm
Maximum cutting size	最大軋盒尺寸	1040 x 730 mm
Maximum operational pressure	最大軋盒壓力	300 tons
Maximum speed	最高軋盒速度	7500 sheet/hour (depends complex of die mold)
Weight of machine	機械總重量	16 tons
Power	所需馬力	23 kW

★The above mentioned about data just to compare, machine speed depends on paper's condition to adjust.



LS-1050SF



自動模切機 Automatic Die Cutter

立盛機械股份有限公司
LI SHENQ MACHINERY CO., LTD.



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LOCAL REPRESENTATIVE:



出紙機構

- 出紙機構採用主、副紙架輪替之不停機設置，提高生產效能。
- 機械式傳動設計，可精準進紙。
- 進紙前檔可依紙張調整高低，進紙更穩定。

PAPER OUTFEED STATION

- The paper outfeed station employs main-and sub-paper bracket for alternative use without stop of the machine. This results in higher productivity.
- Mechanical transmission system achieves accurate paper infeed.
- The front stop at infeed end can be adjusted vertically to meet paper sheets, assuring maximum stability of paper infeed motions.

入紙定位機構

- 可以手輪做一次性調整，無須將壓紙輪逐個調整。
- 特殊設計出紙輪，可適應各種紙張，調整簡單。

PAPER POSITIONING MECHANISM

- The mechanism uses handwheel for adjustment at a time without need to individually adjust paper pressure wheel.
- Specially designed paper outfeed wheels accommodate various paper and is easy to adjust.

模切機構

- 特別設計之安全刀模框，可輕鬆裝卸刀模。
- 模框旋轉式設計，可輕易替換刀模。

DIE CUTTING STATION

- Specially designed safe die cutting frame is easily installed and dismantled.
- Rotating die frame design allows for easy replacement of dies.

下模機構

- 下模板精確研磨，模面平整。
- 下模板可替換，保留紙模，節省刻模時間。

LOWER DIE STATION

- The cutting plate is precision ground, featuring smooth die face.
- The cutting plate is interchangeable to keep creasing matrix for saving die curving time.

除屑機構

- 高效率三層式除屑機構，上下頂針設計，除屑完全。
- 上層可依產品特性，單獨調整升降。

STRIPPING MECHANISM

- High efficiency 3-layer stripping mechanism combined with top and bottom pins strip completely.
- Top unit can be independently adjusted according to product characteristics.

收紙機構

- 收紙機構採用免停機設計，可連續收紙。
- 下吹式氣動齊紙，堆紙更整齊。
- 可依設定數目自動插入紙條隔開，提昇包裝效率。

PAPER COLLECTION STATION

- The paper collection station is a non-stop design, permitting continuous collection of paper.
- Bottom blowing air operated paper aligning design ensures smooth stacking of paper.
- Allowing for inserting paper tape to separation mark according to setting numbers, that upgrades efficiency.

咬爪除屑機構

- 可除去紙張前沿廢紙，將產品達到百分之百除屑。
- 依產品需求，可快速切換是否使用前沿除屑機構。

STRIPPING OFF THE CLAMPING EDGE

- With the stripping off the clamping edge, lead edge can be completely removed. It gives thorough paper waste effect.
- Depending on product characteristics, the operator can select lead edge removing function to be used or not.

除屑機構預備台

- 預先安裝上下頂針及除屑模，調整更安全，快速。
- 搭配預備台，裝卸除屑模，更簡單。

PREPARATION TABLE FOR STRIPPING MECHANISM

- The top and bottom pins and stripping die can be installed in advance. Easy and fast to adjust.
- The preparation table facilitates replacement of stripping die.



AUTOMATIC DIE CUTTER 自動模切機

LS-1050SF