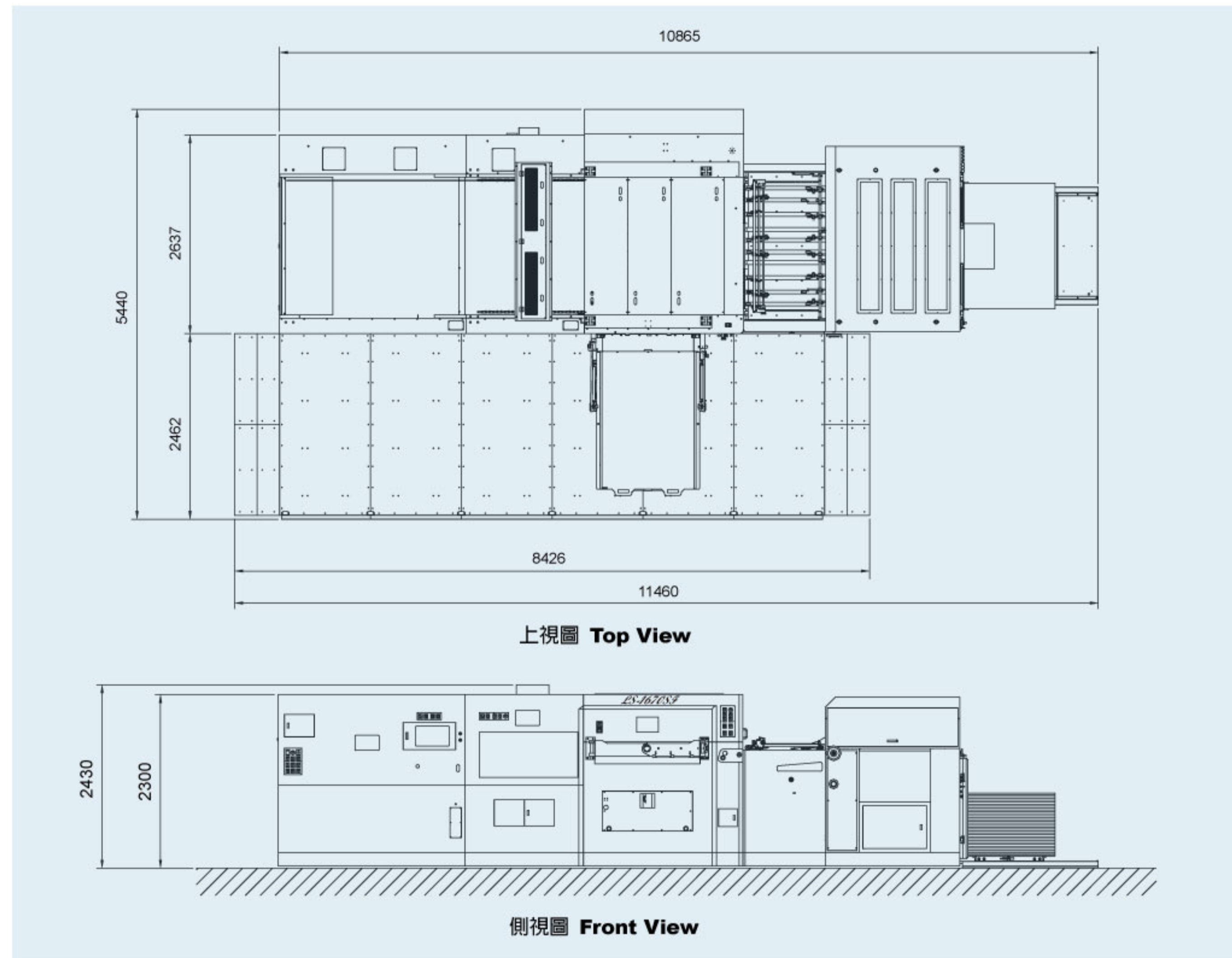


Floor Plan



Specifications

ITEM 項目	MODEL 型號	LS-1670SF
Maximum sheet size	最大用紙尺寸	1670 x 1200 mm
Maximum cutting size	最大軋盒尺寸	1650 x 1180 mm
Minimum sheet size	最小用紙尺寸	600 x 400 mm
Maximum operational pressure	最大軋盒壓力	400 tons
Maximum speed	最高軋盒速度	5000 sheet / hour
Power	主機馬達	20 HP
Total power	總馬力	40 HP
Dimensions	外觀尺寸	11460 (L) x 5440 (W) x 2430 (H) mm
Thickness of paperboard	用紙厚度	0.5 ~ 5 mm (G~A浪 / G~A flute)

■ The above mentioned about data just to compare, machine speed depends on paper's condition to adjust.



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2013036/Fashion Design 04-2338796



自動模切機 Automatic Die Cutter

立盛機械股份有限公司
LI SHENQ MACHINERY CO., LTD.



出紙機構

- 出紙機構採用主、副紙架輪替之不停機設置，提高生產效能。
 - 機械式傳動設計，可精準進紙。
 - 進紙前檔可依紙張調整高低，進紙更穩定。
- PAPER OUTFEED STATION**
- The paper outfeed station employs main-and sub-paper bracket for alternative use without stop of the machine. This results in higher productivity.
 - Mechanical transmission system achieves accurate paper infeed.
 - The front stop at infeed end can be adjusted vertically to meet paper sheets, assuring maximum stability of paper infeed motions.

入紙定位機構

- 可以手輪做一次性調整，無須將壓紙輪逐個調整。
- 特殊設計出紙輪，可適應各種紙張，調整簡單。

PAPER POSITIONING MECHANISM

- The mechanism uses handwheel for adjustment at a time without need to individually adjust paper pressure wheel.
- Specially designed paper outfeed wheels accommodate various paper and is easy to adjust.

模切機構

- 特別設計之安全刀模框，可輕鬆裝卸刀模。
- 模框旋轉式設計，可輕易替換刀模。

DIE CUTTING STATION

- Specially designed safe die cutting frame is easily installed and dismantled.
- Rotating die frame design allows for easy replacement of dies..

下模機構

- 下模板精確研磨，模面平整。
- 下模板可替換，保留紙模，節省刻模時間。

LOWER DIE STATION

- The cutting plate is precision ground, featuring smooth die face.
- The cutting plate is interchangeable to keep creasing matrix for saving die curving time.

除屑機構

- 高效率三層式除屑機構，上下頂針設計，除屑完全。
- 上層可依產品特性，單獨調整升降。

STRIPPING MECHANISM

- High efficiency 3-layer stripping mechanism combined with top and bottom pins strip completely.
- Top unit can be independently adjusted according to product characteristics.

收紙機構

- 收紙機構採用免停機設計，可連續收紙。
- 下吹式氣動齊紙，堆紙更整齊。
- 可依設定數目自動插入紙條隔開，提高包裝效率。

PAPER COLLECTION STATION

- The paper collection station is a non-stop design, permitting continuous collection of paper.
- Bottom blowing air operated paper aligning design ensures smooth stacking of paper.
- Allowing for inserting paper tape to separation mark according to setting numbers, that upgrades efficiency.

咬爪除屑機構

- 可除去紙張前沿廢紙，將產品達到百分之百除屑。
- 依產品需求，可快速切換是否使用前沿除屑機構。

STRIPPING OFF THE CLAMPING EDGE

- With the stripping off the clamping edge, lead edge can be completely removed. It gives thorough paper waste effect.
- Depending on product characteristics, the operator can select lead edge removing function to be used or not.



自動模切機

AUTOMATIC DIE CUTTER

LS-1670SF